

TECHNICAL DATA SHEET

SP-T-3470U

Linear Low Density Polyethylene Powder for Rotational Molding

DESCRIPTION

GREENETHENE SP-T-3470U is a high melt flow Low-Density Linear Polyethylene Resin (LLDPE) in powder form, additivated with antioxidants and UV stabilizers. It is suitable for Rotational Molding applications that has aesthetic requirements as priority such as garden furniture, low duty complex articles etc.

<i>Typical Properties</i>	<i>Test Method</i>	<i>Unit</i>		<i>Value*</i>	
<i>Melt Flow Index (190 °C/2.16 Kg)</i>	ASTM D1238	gm/10 min		7	
<i>Density (23 °C)</i>	ASTM D1505	gm/cm ³		0.934	
<i>ESCR (F-50, 10% Igepal)</i>	ASTM D1693	hr		>300	
<i>Vicat Softening Point</i>	ASTM D1525	°C		111	
<i>Hardness</i>	ASTM D2240	D		56	
<i>UV Stability (ASTM G155)</i>	ASTM D2565	Hrs		8000	
<i>Elongation at Break</i>	ASTM D638	%		700	
<i>Notched Izod Impact Strength</i>	ASTM D256	Kg.cm/cm	20	J/m	196
<i>Tensile Strength at Yield</i>	ASTM D638	Kg/cm ²	183.5	Mpa	18
<i>Tensile Strength at Break</i>	ASTM D638	Kg/cm ²	163	Mpa	16
<i>ARM Low Temp Impact Strength (3.17mm)</i>	ARM (- 40)	ft.lbs	60	J	80
<i>Flexural Modulus</i>	ASTM D790	Kg/cm ²	6120	Mpa	600

*The above are typical properties and are not to be construed as specifications. Tests were done on natural, unpigmented resin. User is advised to make its own determination and assessment of the suitability of this product for its intended use. Synergy Polytek FZC make no warranty expressed or implied regarding the suitability of this product in application.

REGULATORY INFORMATION

GREENETHENE SP-T-3470U meets the requirement stipulated in standard **IS:10141:2001** on “Specification for Polyethylene for safe use in contact with foodstuff, pharmaceuticals & Drinking Water”. It also conforms to standard **IS 12701:1996** – “Specification for Rotational Molded Polyethylene Water Storage Tanks.”.

PROCESSING CONDITIONS

Recommended PIAT is 190-200 °C. Bags should be stored in dry/closed conditions at temp below 50 °C.

APPLICATIONS



GARDEN FURNITURE



Synergy Polytek FZC

Warehouse No LV-26-C,
Hamriyah Free Zone,
Sharjah, UAE

sales@synergypolytek.com

www.synergypolytek.com